

Sparse reconstruction-based contribution for multiple fault isolation by KPCA

Gilles Mourot, Maya Kallas, Kwami Anani, **Didier Maquin**

Research Center for Automatic Control of Nancy (CRAN)
2, avenue de la Forêt de Haye
54500 Vandœuvre, France

MED'18: The 26th Mediterranean Conference on Control and Automation
Zadar, Croatia, June 19-22, 2018



- ▶ It addresses the problem of **multiple fault isolation** based on kernel principal component analysis

- ▶ It addresses the problem of **multiple fault isolation** based on kernel principal component analysis
- ▶ It proposes a sparse fault estimation method to evaluate the so-called **reconstruction-based contribution**

- ▶ It addresses the problem of **multiple fault isolation** based on kernel principal component analysis
- ▶ It proposes a sparse fault estimation method to evaluate the so-called **reconstruction-based contribution**
- ▶ The fault magnitude estimation is formulated as an optimization problem under nonnegativity and sum-to-one constraints. A **multiplicative iterative scheme** is proposed to solve it.

- ▶ It addresses the problem of **multiple fault isolation** based on kernel principal component analysis
- ▶ It proposes a sparse fault estimation method to evaluate the so-called **reconstruction-based contribution**
- ▶ The fault magnitude estimation is formulated as an optimization problem under nonnegativity and sum-to-one constraints. A **multiplicative iterative scheme** is proposed to solve it.
- ▶ The effectiveness of the proposed method is demonstrated on the **simulated continuous stirred tank reactor** (CSTR) process.

- Data matrix : n measurement vectors x_i collected under normal operation :

$$X = [x_1, \dots, x_n]^T \in \mathbb{R}^{n \times m}$$

- Data matrix : n measurement vectors x_i collected under normal operation :

$$X = [x_1, \dots, x_n]^\top \in \mathbb{R}^{n \times m}$$

- Nonlinear mapping function from the input space \mathcal{X} into the feature space \mathcal{H} :

$$\varphi: \mathcal{X} \mapsto \mathcal{H}$$

$$x_i \mapsto \varphi_i = \varphi(x_i) \in \mathbb{R}^h$$

- Data matrix : n measurement vectors x_i collected under normal operation :

$$X = [x_1, \dots, x_n]^T \in \mathbb{R}^{n \times m}$$

- Nonlinear mapping function from the input space \mathcal{X} into the feature space \mathcal{H} :

$$\varphi: \mathcal{X} \mapsto \mathcal{H}$$

$$x_i \mapsto \varphi_i = \varphi(x_i) \in \mathbb{R}^h$$

- Matrix gathering the mapped vectors are written as follows :

$$\Phi = [\varphi_1, \dots, \varphi_n]^T \in \mathbb{R}^{n \times h}$$

- Data matrix : n measurement vectors x_i collected under normal operation :

$$X = [x_1, \dots, x_n]^T \in \mathbb{R}^{n \times m}$$

- Nonlinear mapping function from the input space \mathcal{X} into the feature space \mathcal{H} :

$$\varphi: \mathcal{X} \mapsto \mathcal{H}$$

$$x_i \mapsto \varphi_i = \varphi(x_i) \in \mathbb{R}^h$$

- Matrix gathering the mapped vectors are written as follows :

$$\Phi = [\varphi_1, \dots, \varphi_n]^T \in \mathbb{R}^{n \times h}$$

- Empirical covariance matrix :

$$S = \frac{1}{n-1} \Phi^T \Phi$$

- The primal formulation of KPCA \rightarrow eigenvalue/eigenvector problem :

$$\frac{1}{n-1} \Phi^\top \Phi v_i = \lambda_i v_i \quad i = 1, \dots, n$$

v_i and λ_i are the eigenvectors and eigenvalues of the covariance matrix S

- The primal formulation of KPCA \rightarrow eigenvalue/eigenvector problem :

$$\frac{1}{n-1} \Phi^\top \Phi v_i = \lambda_i v_i \quad i = 1, \dots, n$$

v_i and λ_i are the eigenvectors and eigenvalues of the covariance matrix S

- However, $\varphi(\cdot)$ does not need to be explicitly defined

- The primal formulation of KPCA \rightarrow eigenvalue/eigenvector problem :

$$\frac{1}{n-1} \Phi^\top \Phi v_i = \lambda_i v_i \quad i = 1, \dots, n$$

v_i and λ_i are the eigenvectors and eigenvalues of the covariance matrix S

- However, $\varphi(\cdot)$ does not need to be explicitly defined
- The Gram matrix $K = \Phi \Phi^\top$ is then evaluated from a kernel

$$\kappa(x_i, x_j) = \varphi(x_i)^\top \varphi(x_j)$$

- The primal formulation of KPCA \rightarrow eigenvalue/eigenvector problem :

$$\frac{1}{n-1} \Phi^\top \Phi v_i = \lambda_i v_i \quad i = 1, \dots, n$$

v_i and λ_i are the eigenvectors and eigenvalues of the covariance matrix S

- However, $\varphi(\cdot)$ does not need to be explicitly defined
- The Gram matrix $K = \Phi \Phi^\top$ is then evaluated from a kernel

$$\kappa(x_i, x_j) = \varphi(x_i)^\top \varphi(x_j)$$

- In the following, the Gaussian kernel is used :

$$\kappa(x_i, x_j) = \exp \left(-\frac{(x_i - x_j)^\top (x_i - x_j)}{2c} \right)$$

where c is the kernel dispersion parameter.

- The primal formulation of KPCA \rightarrow eigenvalue/eigenvector problem :

$$\frac{1}{n-1} \Phi^\top \Phi v_i = \lambda_i v_i \quad i = 1, \dots, n$$

v_i and λ_i are the eigenvectors and eigenvalues of the covariance matrix S

- However, $\varphi(\cdot)$ does not need to be explicitly defined
- The Gram matrix $K = \Phi \Phi^\top$ is then evaluated from a kernel

$$\kappa(x_i, x_j) = \varphi(x_i)^\top \varphi(x_j)$$

- In the following, the Gaussian kernel is used :

$$\kappa(x_i, x_j) = \exp \left(-\frac{(x_i - x_j)^\top (x_i - x_j)}{2c} \right)$$

where c is the kernel dispersion parameter.

- The covariance matrix S and $\frac{1}{n-1} K$ have the same r non-zero eigenvalues

$$S = \frac{1}{n-1} \Phi^\top \Phi$$

- Their eigenvectors are related by :

$$V = \Phi^\top A \quad A = \frac{1}{\sqrt{n-1}} U \Lambda^{-1/2}$$

U and V are the matrices of the eigenvectors associated to the diagonal matrix of eigenvalues Λ

- Their eigenvectors are related by :

$$V = \Phi^\top A \quad A = \frac{1}{\sqrt{n-1}} U \Lambda^{-1/2}$$

U and V are the matrices of the eigenvectors associated to the diagonal matrix of eigenvalues Λ

- By choosing a number ℓ of principal components, the feature space is decomposed into the **principal** and **residual subspaces**, spanned respectively by \hat{V} (the ℓ first eigenvectors of V corresponding to the ℓ largest eigenvalues) and \tilde{V} (the $r - \ell$ last eigenvectors of V). The same partitioning is considered for U and Λ .

- Their eigenvectors are related by :

$$V = \Phi^\top A \quad A = \frac{1}{\sqrt{n-1}} U \Lambda^{-1/2}$$

U and V are the matrices of the eigenvectors associated to the diagonal matrix of eigenvalues Λ

- By choosing a number ℓ of principal components, the feature space is decomposed into the **principal** and **residual subspaces**, spanned respectively by \hat{V} (the ℓ first eigenvectors of V corresponding to the ℓ largest eigenvalues) and \tilde{V} (the $r - \ell$ last eigenvectors of V). The same partitioning is considered for U and Λ .

Fault detection using SPE

- Their eigenvectors are related by :

$$V = \Phi^\top A \quad A = \frac{1}{\sqrt{n-1}} U \Lambda^{-1/2}$$

U and V are the matrices of the eigenvectors associated to the diagonal matrix of eigenvalues Λ

- By choosing a number ℓ of principal components, the feature space is decomposed into the **principal** and **residual subspaces**, spanned respectively by \hat{V} (the ℓ first eigenvectors of V corresponding to the ℓ largest eigenvalues) and \tilde{V} (the $r - \ell$ last eigenvectors of V). The same partitioning is considered for U and Λ .

Fault detection using SPE

- The projection of x onto the residual subspace is evaluated as :

$$\tilde{t}(x) = \tilde{V}^\top \phi(x)$$

- Their eigenvectors are related by :

$$V = \Phi^\top A \quad A = \frac{1}{\sqrt{n-1}} U \Lambda^{-1/2}$$

U and V are the matrices of the eigenvectors associated to the diagonal matrix of eigenvalues Λ

- By choosing a number ℓ of principal components, the feature space is decomposed into the **principal** and **residual subspaces**, spanned respectively by \hat{V} (the ℓ first eigenvectors of V corresponding to the ℓ largest eigenvalues) and \tilde{V} (the $r - \ell$ last eigenvectors of V). The same partitioning is considered for U and Λ .

Fault detection using SPE

- The projection of x onto the residual subspace is evaluated as :

$$\tilde{t}(x) = \tilde{V}^\top \varphi(x)$$

- The corresponding detection index SPE is given by :

$$SPE(x) = \tilde{t}^\top(x) \tilde{t}(x) = 1 - \kappa^\top(x) \hat{Q} \kappa(x)$$

where

$$\hat{Q} = \hat{A} \hat{A}^\top \quad \kappa(x) = [\kappa(x_1, x), \dots, \kappa(x_n, x)]^\top$$

Problem position

Problem position

- Reconstructed observation (assuming known the set R of faulty variables)

$$z_R = x - \Xi_R f_R$$

where Ξ_R is the matrix of fault directions with 1 to indicate the faulty variables and 0 for the other variables.

Problem position

- Reconstructed observation (assuming known the set R of faulty variables)

$$z_R = x - \Xi_R f_R$$

where Ξ_R is the matrix of fault directions with 1 to indicate the faulty variables and 0 for the other variables.

- Estimation of fault magnitudes

$$\hat{f}_R = \arg \min_{f_R} SPE(z_R)$$

Problem position

- ▶ Reconstructed observation (assuming known the set R of faulty variables)

$$z_R = x - \Xi_R f_R$$

where Ξ_R is the matrix of fault directions with 1 to indicate the faulty variables and 0 for the other variables.

- ▶ Estimation of fault magnitudes

$$\hat{f}_R = \arg \min_{f_R} SPE(z_R)$$

- ▶ Reconstruction-based contribution of subset R

$$RBC_R = SPE(x) - SPE(\hat{z}_R)$$

where \hat{z}_R is the reconstructed observation obtained by replacing \hat{f}_R in z_R .

Problem position

Problem position

- ▶ Estimation of fault magnitudes

$$\hat{f}_R = \arg \min_{f_R} SPE(z_R)$$

Problem position

- Estimation of fault magnitudes

$$\hat{f}_R = \arg \min_{f_R} SPE(z_R)$$

Resolution method

- This minimization problem needs the SPE to be derived with respect to f_R

$$\frac{\partial SPE(z_R)}{\partial f_R} = -\frac{2}{c} \sum_{j=1}^n \beta_j \Xi_R^\top (z_R - x_j)$$

with

$$\beta_j = \kappa(z_R, x_j) \xi_j^\top \hat{Q} \kappa(z_R)$$

and ξ_j is the j^{th} column of the identity matrix.

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_t^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

→ it's an implicit form as \hat{f}_R depends on \hat{z}_R which itself depends on \hat{f}_R

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

→ it's an implicit form as \hat{f}_R depends on \hat{z}_R which itself depends on \hat{f}_R

A solution can be obtained using an iterative fixed-point scheme

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

→ it's an implicit form as \hat{f}_R depends on \hat{z}_R which itself depends on \hat{f}_R

A solution can be obtained using an iterative fixed-point scheme

Remarks

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

→ it's an implicit form as \hat{f}_R depends on \hat{z}_R which itself depends on \hat{f}_R

A solution can be obtained using an iterative fixed-point scheme

Remarks

The estimate \hat{f}_R is a linear combination of the differences between training data and faulty measurement along the reconstruction directions Ξ_R^\top .

Solution

$$\hat{f}_R = \sum_{j=1}^n \hat{\alpha}_j \Xi_R^\top (x - x_j)$$

with

$$\hat{\alpha}_j = \frac{\kappa(\hat{z}_R, x_j) \xi_j^\top \hat{Q} \kappa(\hat{z}_R)}{\sum_{t=1}^n \kappa(\hat{z}_R, x_t) \xi_t^\top \hat{Q} \kappa(\hat{z}_R)}, \quad \hat{z}_R = x - \Xi_R \hat{f}_R$$

→ it's an implicit form as \hat{f}_R depends on \hat{z}_R which itself depends on \hat{f}_R

A solution can be obtained using an iterative fixed-point scheme

Remarks

The estimate \hat{f}_R is a linear combination of the differences between training data and faulty measurement along the reconstruction directions Ξ_R^\top .

The coefficients $\hat{\alpha}_j$, acting as training data contributions to the estimation, could be positive or negative but their sum is one, which may lead to compensation in the linear combination.

Estimation subject to nonnegativity and sum-to-one constraints (reformulation¹)

$$\hat{f}_R = \arg \min_{\alpha} SPE(z_R)$$

with

$$\begin{cases} z_R &= x - \Xi_R f_R \\ f_R &= \sum_{j=1}^n \alpha_j \Xi_R^\top (x - x_j) \end{cases}$$

subject to the constraints :

$$\begin{cases} \alpha_j &\geq 0, & j = 1, \dots, n \\ \sum_{j=1}^n \alpha_j &= 1 \end{cases}$$

1. M. Kallas, P. Honeine, C. Richard, C. Francis, and H. Amoud, "Non-negativity constraints on the pre-image for pattern recognition with kernel machines," Pattern Recognition, vol. 46, no. 11, pp. 3066–3080, 2013.

Estimation subject to nonnegativity and sum-to-one constraints (reformulation)

To solve more easily this fully constrained nonlinear optimization problem, a procedure similar to that proposed by Lanteri² in 2011 is used :

- ▶ We introduce the following variable change :

$$\alpha_j = \frac{\omega_j}{\sum_{i=1}^n \omega_i} \quad \text{with} \quad \omega_j \geq 0, j = 1, \dots, n$$

- ▶ We proceed to the minimization with respect to the new variable ω_j , subject to nonnegativity constraint only, using a component-wise gradient descent,
- ▶ We come back to the initial variables α_j .

2. H. Lanteri, C. Theys, and C. Richard, "Nonnegative matrix factorization with regularization and sparsity-enforcing terms," in 4th IEEE International Workshop on Computational Advances in Multi-Sensor Adaptive Processing (CAMSAP), December 2011.

Estimation subject to nonnegativity and sum-to-one constraints

The Lagrangian function for nonnegativity constraint problem is then given by :

$$\mathcal{L}(\omega, \mu) = SPE(z_R) - \mu^\top \omega$$

At the optimum (ω^*, μ^*) , the Karush-Kuhn-Tucker (KKT) conditions reduce to :

$$\omega_j^* \left. \frac{\partial SPE(z_R)}{\partial \omega_j} \right|_{\omega_j = \omega_j^*} = 0 \quad j = 1, \dots, n$$

$$\left. \frac{\partial SPE(z_R)}{\partial \omega_j} \right|_{\omega_j = \omega_j^*} \geq 0 \quad j = 1, \dots, n$$

$$\omega_j^* \geq 0 \quad j = 1, \dots, n$$

Estimation subject to nonnegativity and sum-to-one constraints

To solve these nonlinear equations, the following gradient descent updating scheme is defined :

$$\omega_j^{(t+1)} = \omega_j^{(t)} - \eta_j^{(t)} g_j(\omega_j^{(t)}) \omega_j^{(t)} \frac{\partial SPE(z_R^{(t)})}{\partial \omega_j}$$

where

$\eta_j^{(t)}$ is the step-size which controls the convergence of the algorithm,
 $g_j(\omega_j^{(t)}) > 0$ is a positive function scaling the gradient

Estimation subject to nonnegativity and sum-to-one constraints

To solve these nonlinear equations, the following gradient descent updating scheme is defined :

$$\omega_j^{(t+1)} = \omega_j^{(t)} - \eta_j^{(t)} g_j(\omega_j^{(t)}) \omega_j^{(t)} \frac{\partial SPE(z_R^{(t)})}{\partial \omega_j}$$

where

$\eta_j^{(t)}$ is the step-size which controls the convergence of the algorithm,
 $g_j(\omega_j^{(t)}) > 0$ is a positive function scaling the gradient

This above equation could be re-written as follows :

$$\omega_j^{(t+1)} = \omega_j^{(t)} m_j^{(t)}$$

with

$$m_j^{(t)} = 1 - \eta_j^{(t)} g_j(\omega_j^{(t)}) \frac{\partial SPE(z_R^{(t)})}{\partial \omega_j}$$

Estimation subject to nonnegativity and sum-to-one constraints

To solve these nonlinear equations, the following gradient descent updating scheme is defined :

$$\omega_j^{(t+1)} = \omega_j^{(t)} - \eta_j^{(t)} g_j(\omega_j^{(t)}) \omega_j^{(t)} \frac{\partial SPE(z_R^{(t)})}{\partial \omega_j}$$

where

$\eta_j^{(t)}$ is the step-size which controls the convergence of the algorithm,
 $g_j(\omega_j^{(t)}) > 0$ is a positive function scaling the gradient

This above equation could be re-written as follows :

$$\omega_j^{(t+1)} = \omega_j^{(t)} m_j^{(t)}$$

with

$$m_j^{(t)} = 1 - \eta_j^{(t)} g_j(\omega_j^{(t)}) \frac{\partial SPE(z_R^{(t)})}{\partial \omega_j}$$

To avoid an expensive step-size computation for each component of ω , in practice, a single step-size $\eta^{(t)}$ is chosen.

Simulation on the CSTR benchmark³

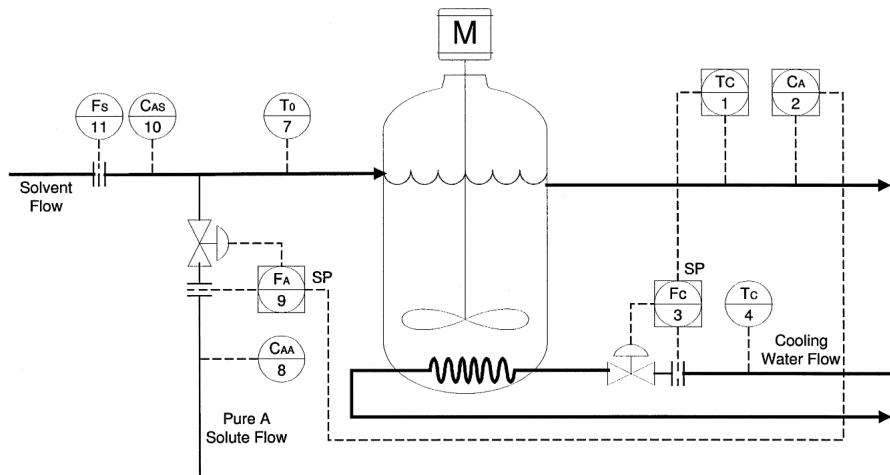


FIGURE – CSTR scheme

3. S. Yoon and J. F. MacGregor, "Fault diagnosis with multivariate statistical models part i : using steady state fault signatures," Journal of Process Control, vol. 11, no. 4, pp. 387–400, 2001.

Assumptions

- ▶ The reactor contains well mixed constituents and has constant physical properties
- ▶ A first order reaction is taken into consideration where reactant A is mixed with a solvent in order to obtain a product B

Assumptions

- ▶ The reactor contains well mixed constituents and has constant physical properties
- ▶ A first order reaction is taken into consideration where reactant A is mixed with a solvent in order to obtain a product B

Model of the CSTR (mass and energy balance)

$$\frac{dC_A}{dt} = \frac{F}{V}C_{A0} - \frac{F}{V}C_A - k_0 e^{-\frac{E}{RT}} C_A$$

$$V\rho C_P \frac{dT}{dt} = \rho C_P F(T_0 - T) + (-\Delta H_r) V k_0 e^{-\frac{E}{RT}} C_A - \frac{a F_C^{b+1}}{F_C + \frac{a F_C^b}{(2\rho_C C_{PC})}} (T - T_C)$$

V is the volume of the tank, F the input flow rate, ΔH_r the heat of reaction, k_0 the reaction velocity constant, ρ the reaction mixture density, ρ_C the coolant density, C_P the volumetric heat capacity, C_{PC} the coolant capacity, E the activation energy, R the gas constant, the temperature T , the cooling water temperature T_C , the inlet temperature T_0 , the coolant flow F_C , and the outlet concentration C_A , a and b are constant coefficients.

- Overall inlet concentration :

$$C_{A0} = \frac{C_{AA} F_A + C_{AS} F_S}{F_A + F_S}$$

with the inlet concentrations C_{AA} and C_{AS} , the solvent flow F_S , and the reactant flow F_A .

- ▶ Overall inlet concentration :

$$C_{A0} = \frac{C_{AA} F_A + C_{AS} F_S}{F_A + F_S}$$

with the inlet concentrations C_{AA} and C_{AS} , the solvent flow F_S , and the reactant flow F_A .

- ▶ T is controlled by F_C using a proportional-integral (PI) controller.

- ▶ Overall inlet concentration :

$$C_{A0} = \frac{C_{AA} F_A + C_{AS} F_S}{F_A + F_S}$$

with the inlet concentrations C_{AA} and C_{AS} , the solvent flow F_S , and the reactant flow F_A .

- ▶ T is controlled by F_C using a proportional-integral (PI) controller.
- ▶ Nine variables are measured for fault detection and isolation process defining an observation x at each instant with :

$$x = [T_C \ T_0 \ C_{AA} \ C_{AS} \ F_S \ F_C \ C_A \ T \ F_A]^T$$

- ▶ Overall inlet concentration :

$$C_{A0} = \frac{C_{AA} F_A + C_{AS} F_S}{F_A + F_S}$$

with the inlet concentrations C_{AA} and C_{AS} , the solvent flow F_S , and the reactant flow F_A .

- ▶ T is controlled by F_C using a proportional-integral (PI) controller.
- ▶ Nine variables are measured for fault detection and isolation process defining an observation x at each instant with :

$$x = [T_C \ T_0 \ C_{AA} \ C_{AS} \ F_S \ F_C \ C_A \ T \ F_A]^T$$

- ▶ A set of 100 observations were used during training, where KPCA is applied using a Gaussian kernel with $c = 0.36$.

- ▶ Overall inlet concentration :

$$C_{A0} = \frac{C_{AA} F_A + C_{AS} F_S}{F_A + F_S}$$

with the inlet concentrations C_{AA} and C_{AS} , the solvent flow F_S , and the reactant flow F_A .

- ▶ T is controlled by F_C using a proportional-integral (PI) controller.
- ▶ Nine variables are measured for fault detection and isolation process defining an observation x at each instant with :

$$x = [T_C \ T_0 \ C_{AA} \ C_{AS} \ F_S \ F_C \ C_A \ T \ F_A]^T$$

- ▶ A set of 100 observations were used during training, where KPCA is applied using a Gaussian kernel with $c = 0.36$.
- ▶ 28 principal components were needed to define the KPCA model and a detection threshold was estimated with a value of 0.21.

Fault affecting the inlet temperature T_0

A step of 1.5K on the inlet temperature T_0 starting at instant 51 was added.

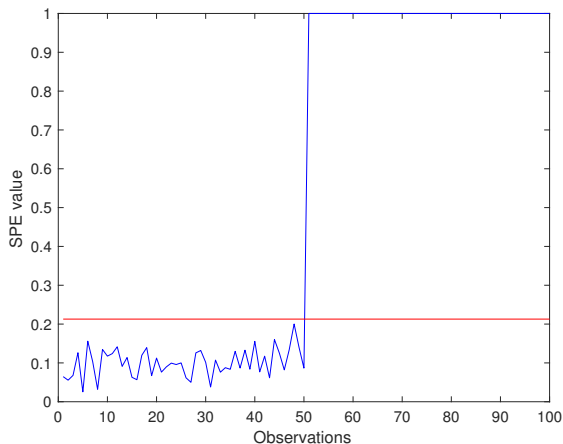


FIGURE – Detection of fault on the inlet temperature T_0

Simulation on the CSTR benchmark

Fault affecting the inlet temperature T_0

Cumulative RBC (sum of RBC over the 50 faulty observations).

SPE after reconstruction of T_0 : 0.08 (< 0.21).

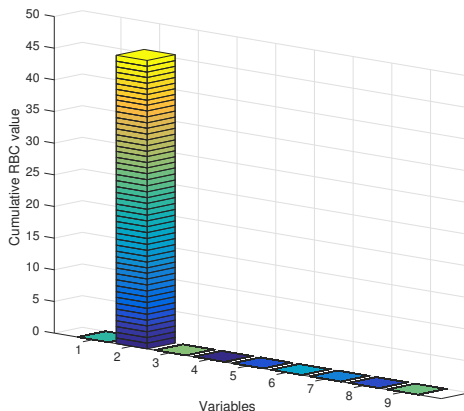


FIGURE – Cumulative RBC for fault affecting T_0

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

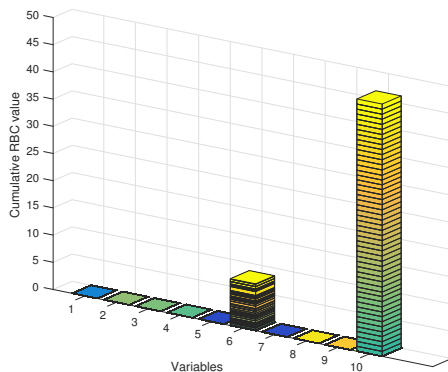
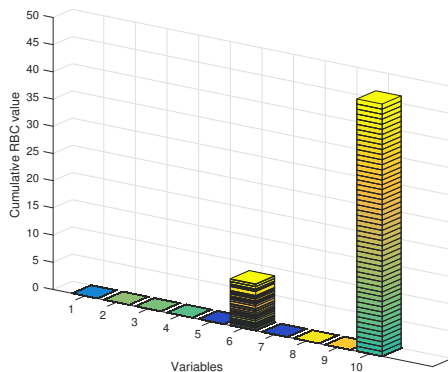


FIGURE – Cumulative RBC for fault affecting T

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

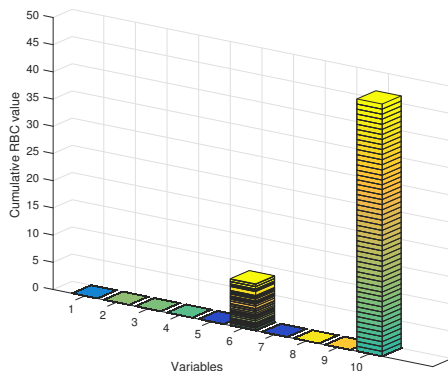


Among the nine reconstructed variables, variable 6, F_C has the higher contribution.

FIGURE – Cumulative RBC for fault affecting T

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.



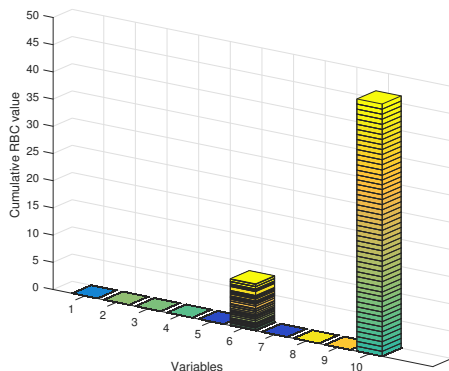
Among the nine reconstructed variables, variable 6, F_C has the higher contribution.

The SPE evaluated after the reconstruction of F_C is equal to 0.82 that is greater to the threshold 0.21.

FIGURE – Cumulative RBC for fault affecting T

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.



Among the nine reconstructed variables, variable 6, F_C has the higher contribution.

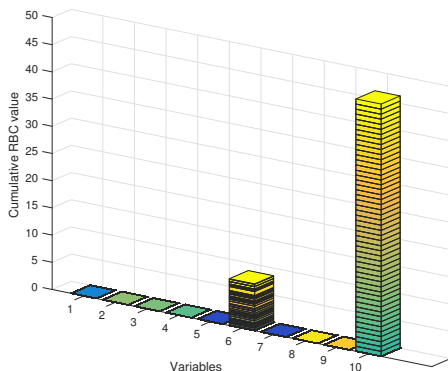
The SPE evaluated after the reconstruction of F_C is equal to 0.82 that is greater to the threshold 0.21.

We cannot conclude that the fault occurs on F_C .

FIGURE – Cumulative RBC for fault affecting T

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.



Among the nine reconstructed variables, variable 6, F_C has the higher contribution.

The SPE evaluated after the reconstruction of F_C is equal to 0.82 that is greater to the threshold 0.21.

We cannot conclude that the fault occurs on F_C .

FIGURE – Cumulative RBC for fault affecting T

→ it's necessary to seek a combination of different variables for which the SPE after reconstruction is less than the threshold

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .
- ▶ However, the real temperature inside the reactor is less than the one needed for a normal operation.

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .
- ▶ However, the real temperature inside the reactor is less than the one needed for a normal operation.
- ▶ In consequence, the concentration C_A of the product at the output increases too.

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .
- ▶ However, the real temperature inside the reactor is less than the one needed for a normal operation.
- ▶ In consequence, the concentration C_A of the product at the output increases too.

In conclusion, the three variables T , F_C and C_A are affected by the considered sensor fault.

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .
- ▶ However, the real temperature inside the reactor is less than the one needed for a normal operation.
- ▶ In consequence, the concentration C_A of the product at the output increases too.

In conclusion, the three variables T , F_C and C_A are affected by the considered sensor fault.

By reconstructing simultaneously these three variables, the corresponding SPE (after reconstruction) falls down to 0.07 (which is clearly under the given threshold).

Fault affecting the temperature T

A step of $1K$ on the temperature measurement T starting at instant 51 was added.

- ▶ The fault on T has a complex effect, indeed T is controlled by a PI regulator.
- ▶ The increase of the temperature measurement involves an increase of the coolant flow F_C .
- ▶ However, the real temperature inside the reactor is less than the one needed for a normal operation.
- ▶ In consequence, the concentration C_A of the product at the output increases too.

In conclusion, the three variables T , F_C and C_A are affected by the considered sensor fault.

By reconstructing simultaneously these three variables, the corresponding SPE (after reconstruction) falls down to 0.07 (which is clearly under the given threshold).

This result shows the importance of reconstructing more than one variables.

- ▶ This result can be advantageously compared with that of Alcalá and Qin³

3. C.F. Alcalá and S.J. Qin, "Reconstruction-based contribution for process monitoring with kernel principal component analysis," *Industrial & Engineering Chemistry Research*, vol. 49, no. 17, pp. 7849-7857, 2010.

- ▶ This result can be advantageously compared with that of Alcalá and Qin³
- ▶ The used indicators are not exactly the same ; they used an average RBC using the square of the estimated fault magnitude

3. C.F. Alcalá and S.J. Qin, "Reconstruction-based contribution for process monitoring with kernel principal component analysis," Industrial & Engineering Chemistry Research, vol. 49, no. 17, pp. 7849-7857, 2010.

- ▶ This result can be advantageously compared with that of Alcalá and Qin³
- ▶ The used indicators are not exactly the same ; they used an average RBC using the square of the estimated fault magnitude
- ▶ Based on their analysis, it could have been enough to reconstruct the coolant flow F_C (which is not the correct decision, i.e. isolation of fault)

3. C.F. Alcalá and S.J. Qin, "Reconstruction-based contribution for process monitoring with kernel principal component analysis," Industrial & Engineering Chemistry Research, vol. 49, no. 17, pp. 7849-7857, 2010.

- ▶ This result can be advantageously compared with that of Alcalá and Qin³
- ▶ The used indicators are not exactly the same ; they used an average RBC using the square of the estimated fault magnitude
- ▶ Based on their analysis, it could have been enough to reconstruct the coolant flow F_C (which is not the correct decision, i.e. isolation of fault)
- ▶ In case of fault with complex effect, the fault isolation will be subject to a structural-functional analysis of the system in order to determine the candidate subsets of variables to be reconstructed.

3. C.F. Alcalá and S.J. Qin, "Reconstruction-based contribution for process monitoring with kernel principal component analysis," Industrial & Engineering Chemistry Research, vol. 49, no. 17, pp. 7849-7857, 2010.

- ▶ A sparse fault estimation method to evaluate the reconstruction-based contribution for multiple fault isolation has been developed

- ▶ A sparse fault estimation method to evaluate the reconstruction-based contribution for multiple fault isolation has been developed
- ▶ The fault magnitude estimation, formulated as an optimization problem under nonnegativity and sum-to-one constraints, is solved using a multiplicative iterative scheme

- ▶ A sparse fault estimation method to evaluate the reconstruction-based contribution for multiple fault isolation has been developed
- ▶ The fault magnitude estimation, formulated as an optimization problem under nonnegativity and sum-to-one constraints, is solved using a multiplicative iterative scheme
- ▶ A toy example (issued from the literature dedicated to that subject) based on a CSTR model illustrates the effectiveness of the proposed method

- ▶ A sparse fault estimation method to evaluate the reconstruction-based contribution for multiple fault isolation has been developed
- ▶ The fault magnitude estimation, formulated as an optimization problem under nonnegativity and sum-to-one constraints, is solved using a multiplicative iterative scheme
- ▶ A toy example (issued from the literature dedicated to that subject) based on a CSTR model illustrates the effectiveness of the proposed method
- ▶ A future work will aim at determining the useful potential reconstruction directions in order to handle the combinatorial nature of multiple fault isolation



Didier Maquin

Professor of Automatic Control
Université de Lorraine

Ecole Nationale Supérieure d'Electricité et de Mécanique

Ecole Nationale Supérieure des Mines de Nancy

Centre de Recherche en Automatique de Nancy

Contact : didier.maquin@univ-lorraine.fr

More details ?

Personal web site : <http://www.cran.univ-lorraine.fr/didier.maquin>

Laboratory web site : <http://www.cran.univ-lorraine.fr>